









We provide all types of Spare Parts for the following Machines and Brands

#### **HYDRAULIC EXCAVATOR**

CAT KOBELCO KOMATSU TATA HITACHI

VOLVO L&T CASE DUSAN HYUNDAI

#### WHEEL LOADER

CAT LUIGONG VOLVO TATA HITACHI

JCB HINDUSTAN LOADER

#### **ROLLER**

DYNAPAC JCB HAMM VOLVO

IR L&T GREAVES BOMAG

#### WMM PLANT

APOLLO MACONS OTHER LOCAL MADE

#### **MILLING MACHINE**

CAT WIRTGEN BOOMAG

#### **BATCHING PLANT**

SCHWING STETTAR GREAVES ACQUARIUS

MAXMACK CONMET AKONA APOLLO

#### **DOZER**

CAT KOMATSU

#### **PAVER FINISHER**

CAT VOGELE DYNAPAC VOLVO

BITELLI APOLLO

#### **MOTOR GRADER**

CAT SANY KOMATSU

#### **DBM PLANT**

MARINI LINOFF ALLWYN APOLLO

#### **CRUSHER**

MESTO POWERSCREEN PUNZLLONA

ROCKSTAR INDIA OTHER LOCAL MADE

#### **ENGINE**

CAT CUMMINS DEUTZ

KIRLOSKAR PERKINS

# **Applications**



Hot/Batch Mix Plant



SPECO // APOLLO // LINNHOFF PARKER // LINTEC // MARINI

#### Imported Paver



APOLLO // VOGELE // BITELLI TITAN // DYNAPAC // I.R.

#### Concrete Batching Plant



MAXMECH // MACONS SCHWING STETTER // CONMAT

#### **Asphalt Milling Machine**



WRITGEN // BITELLI SANY

#### Kerb Paver



APOLLO // ARROW // WRITGEN BHAGIRATH // POWER CURBER

#### **Drum Mx Plant**



DM - 35, 45, 50, 60 TPH ANY MAKE & ANY MODEL

#### **Sensor Paver**



APOLLO // DHRUVI UNIPAVE // VISHWAKARMA

#### **Transist Mixer**



STETTER // CIFA CONMIX // MAXMECH

#### Road Roller



IR /// L&T // APOLLO BOMAG // DYNAPAC // HAMM

#### Broomer



**MECHANICAL & HYDRAULIC** 

#### **Wet Mix Plant**

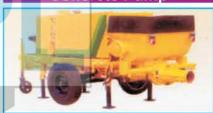


#### **Mechanical Paver**



APOLLO // MORRIS & ALL MAKE

#### Concrete Pump



STETTER // CIFA SANY // PUTZMASTER

#### Bitumen Sprayer



CAPACITY 4000, 5000, 6000, 7000 Ltr.

#### **Kerb Cutting Machine**



# Hot / Batch Mix Plant

CAPACITY - 124, 160, 200, 250, 300 TPH

# SPECO // APOLLO // ERMONT // LINNHOFF // LINTEC // PARKER DMI // MARINI & ALL IMPORTED PLANTS





Thermo Couples

# **Drum Mix Plant**

DM - 35, 45, 50, 60, 90

#### APOLLO // SPEED CRAFT // SOLID // ASHIRWAD // ATLAS // SHITLA DHRUVI // DURGA & ALL INDIAN PLANTS



Filler Rotary Value

H.T. Bolt & Nuts

Parts .....

# **Wet Mix Plant**



#### WMM - 100, 160, 200 TPH

# APOLLO // MAX MECH // SOLID // DHRUVI // ATLAS // SHITLA ONLINE // MARUTI & ALL INDIAN PLANTS



and A to Z Parts .....



# Imported Asphalt Paver

#### VOGELE // BITELLI // TITAN - ABG // I.R. // VOLVO // BELOW-KNOX DYNAPAC // MARINI // SANY // HUTONG // CAT



# Indian Asphalt & WMM Paver



#### Sensor & Mechanical

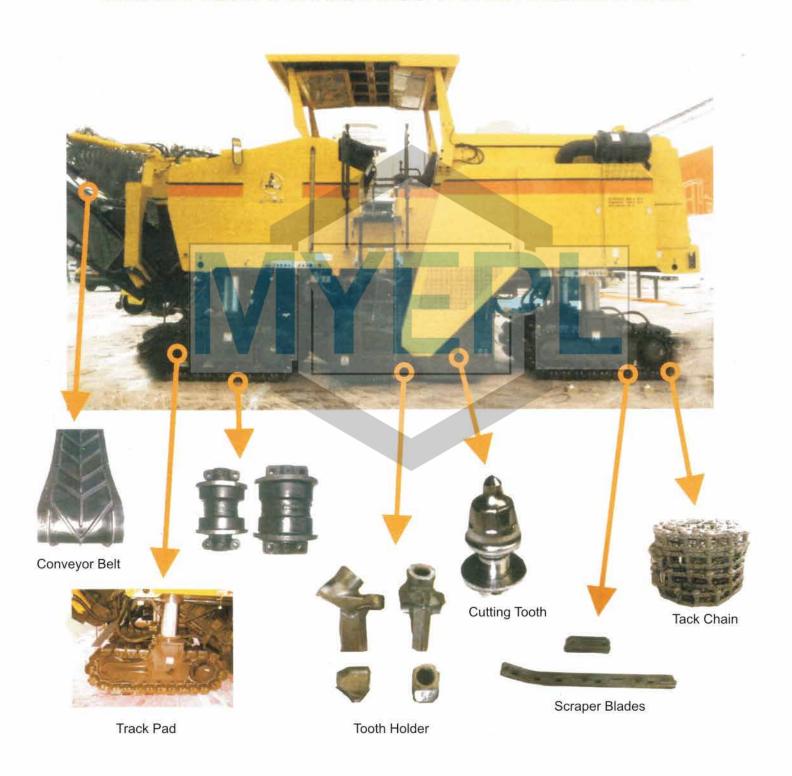
#### APOLLO // UNIPAVE // DHRUVI // SOLID // JAI KHODIYAR ASHIRWAD // SPEED CRAFT





# **Asphalt Milling Machine**

WRITGEN // DYNAPAC // BITELLI // CATTERPILLAR // CMI MARINI // ROADTEC // INGERSOLL-RAND // XCMG // SANY



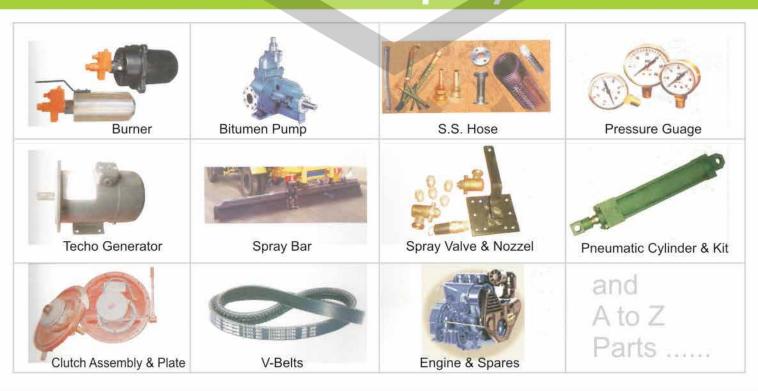
# Vibratory Road Roller



#### I.R. // L&T // BOMAG // DYNAPAC // HAMM // MAXMECH // JCB // CAT // VOLVO

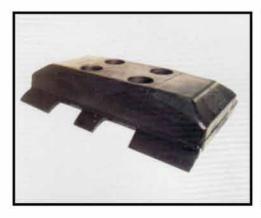


# Bitumen Sprayer





#### **New Products Released in 2010**







Made of long-appraised rubber compound used in most of our characteristic track pads, this new member embraces both the advantages of chain-on and bolt-on pads, as the steel shoe bonded is predrilled to be directly used with out bolt-on track pad after the remaining of rubber is removed.

Conveyor Belt Rollers:
Conveyor Belt Rollers
help minimize the wear
of the belt and are very
easy to change.

Conveyor Belt Drive
Roller is made
of exclusive rubber
compound that ensures
high durability, and the
diamond-shaped profile
that helps preventing
asphalt from sticking
to the roller.



# CYLINDER

#### **BASED ON WORKING**

#### SINGLE ACTING CYLINDER:

Gravity or spring return oil supply from one side.

#### DOUBLE ACTING CYLINDER:

Forward and reverse both side working.

#### **CUSION & NON CUSION CYLINDER:**

Mainly use to prevent end damaged cusion in require.

#### **DIFFERENTIAL & NON DIFFERENTIAL CYLINDER:**

- -> Differential-both side area is different so speed and load capacity will be different in forward and reverse stroke.
- -> Non Differential-both side area is same so speed and load capacity will be same in forward and reverse stroke.

#### BASED ON CONSTRUCTION OF CYLINDER

WELDED CONSTRUCTION

TIE ROAD CONSTRUCTION

**BOLTED CONSTRUCTION** 

#### **BASED ON DIFFERENT MOUNTED OF CYLINDER**

**CLEVIS MOUNTED** 

FRONT FLANGE MOUNTED

**REAR FLANGE MOUNTED** 

FOOT & LUG MOUNTED

**FOOT & LUG MOUNTED** 

TRUNION MOUNTED







#### STANDARD CYLINDERS

Bore Range : 40 mm to 1000 mm Rod Range : 16 mm to 800 mm

Stroke: up to 10000 mm

Pressure Range: up to 500 kg/cm<sup>2</sup>

# HEMM MACHINES EXCAVATORS :

CAT: 320, 330

VOLVO: 140, 210, 290, 360

**TATA HITACHI**: Ex-60/70, Ex-100, Ex-200, Ex-210, Ex-400, Ex-600, Ex-1100, Ex-1200

**ZEXIS**: 110, 120, 2001

**DEMAG**: H-36/40, H-55, H-55 N

O & K: RH-30, RH-40, RH-75, RH-90

**BEML**: BE-200, BE-220, PC-650, PC-1000

L&T Kumastu: PC-130, PC-200, PC-300, PC-450

JCB: JS-130, JS-140, JS-200, JS-210

KOBELCO: 210

#### **DUMPERS**:

BEML: LW-35/LW-50, LW-120/LW-170, HD-785, 1035N, BH-35, BH-45 CAT: 773B

#### **LOADERS**:

HM-2021, 2021 Z BAR, HM-2071

#### DOZERS:

**BEML**: D-80, D-120, D-155, D-355 **CAT**: D6

#### HYDRAULIC JACKS:

100 Tonnes to 1000 Tonnes, Up to 1000 mm stroke.

#### PLANT SIDE CYLINDER:

Piston Accumulator Extractor Cylinder
Crusher Cylinder Kelln Cylinder
Roller Press Jack Coal Mill Cylinder
Raw Mill Cylinder Reclaimer Cylinder

Stracker Cylinder Spring Out Cylinder

Tripple Gate Hyd. Cyl. VRM Cylinder



#### PRODUCTS RANGE

Custom Built Hydraulic Cylinders for O.E. manufacturers as per their design & specification suitable up to 500 kg/cm<sup>2</sup>.

Custom Built Hydraulic Cylinders for Spares requirement for actual users of the equipments deployed with various customer in mining sector like Coalfields and Cement Plants and Steel Plants.

Grease Cylinders, Heavy duty welded construction suitable up to 500 kg/cm<sup>2</sup> for track tensioning application.

Nitrogen Cylinders, Heavy duty welded construction suitable for various applications like shock absorbers, Cushions, Spring etc.

Hydraulic Jacks a compact design heavy duty welded construction Hydraulic Jack equipment / inter changeable with standard supplies available from various overseas suppliers.

Service Sector complete reconditioning of Hydraulics cylinders for various Earth moving equipment. Our Service Division is equipped with all facilities to assemble Test and Manufacture such big and heavy duty cylinders. Assembly Bench is large and vertical where we can assemble 4000 mm long and weighing 3 tonnes Cylinder in vertical condition.

Hydraulic Cylinder Seals being the users of various makes of seals, including Parker, Shanbhan, Hallites, Mercle, NOK, Smrith. We are in a position to offer standard Seal Kits for most of the earth moving equipments working in INDIA both indigenous as well as imported.





#### **Our Prestigious Development**



**This** is a double acting hydraulic cylinder having oil on one side and nitrogen gas on other side, in statically balanced condition. The grinding pulsations are absorbed by movement of cylinder up or down against hydraulic oil.

As soon as movement takes place, it is compensated and reversed to its original position by nitrogen which is one the other side of the piston.



**This** is a front Suspension Cylinder developed by us for 170 M.T. Dresser Dumper, Having 13" Bore x 12" Rod with 22" Stroke, foot and lug mounted.

This Cylinder weights 3200 kg. and is filled with Hydraulic Oil on one side and charged with Nitrogen

Gas at 120 Bar to work as a Suspension / shocker on Dumper.



This is a double acting hydraulic cylinder having oil on one side and nitrogen gas on other side, in statically balanced condition. The grinding pulsations are absorbed by movement of cylinder up or down against hydraulic oil.

As soon as movement takes place, it is compensated and reversed to its original position by nitrogen which is one the other side of the piston.

#### Indigenous Development of Special Equipments



**To** tighten or to loosen rod nut on piston rod, we have developed this attachment, which works on principle of rack and pinion. The rack is attached to piston rod of 2 Hydraulic cylinder, which rotates the pinion to and from. A unit which can torque up to 12,000 kg mtrs.

Torque has been installed at our plant.



#### **List of Machinery**

- 1. VTL STANKO 2.75 MTR (Vertical Lathe)
- 2. VTL SSE ITALY 2.25 MTR (Vertical Lathe)
- 3. VTL TOSS ESK 12 (Vertical Lathe)
- 4. Boring Machine TOS 100
- 5. Boring Machine TOS 90
- 6. Precision Heavy Duty Lathe 10 Nos.
- 7. Precision Heavy Duty Drill Machine 3 inch
- 8. Universal Radial Drill P Parmar 38 mm 2 Nos.
- 9. Accurate welding rectifier with argon attachment 2 Nos.
- 10. Hackshaw Cutting Machine 10"
- 11. Hydrulic Test Bench 500 kg/cm<sup>2</sup>
- 12. Hydraulic Press 50 tonnes
- 13. Honing Machine Bore up to 1000 mm, Length up to 5000 mm
- 14. Hydraulic Torque Machine
- 15. Portable Hardness Tester
- 16. Coating Thikness Gauge
- 17. Air Cmpressor
- 18. Over Head Crane 10 tonnes
- 19. Over Head Crane 5 tonnes
- 20. Over Head Crane 2 tonnes
- 21. Surface Plate 2200 x 700



#### Rollers, Idlers, Sprockets and Segments













We offers a complete range of premium quality Rollers Idlers, Sprockets & Segments for Bulldozers, Excavators & Mini-Excavators for the following Earthmoving Equipment Brands: Caterpillar, Komastu, Hitachi, Flat-Hitachi.

Cast Idler groups are now manufactured for most Bulldozer and Excavator application using special heat treatment and hardness techniques on running surface to extend wear life.

Available as Idlers Shells or completely assembled with Heavy Duty Seal Groups, Shafts, Brackets and tensioning devices installed.

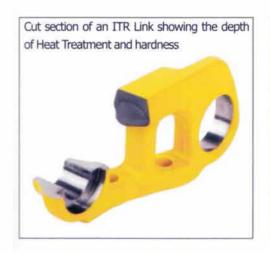
Sprockets and Sprockets Rims are made from cast steel and the external tooth profile is deep induction hardened in excess of Rockwell C 50 according to the specific working application of the product.

Three dimensional CAD design is used to eliminate stress points and to ensure perfect interchangeability with the original products.

Sprockets Segments are forged from selected steel and "through hardened" to provide extended wear life, even under the toughest working conditions.

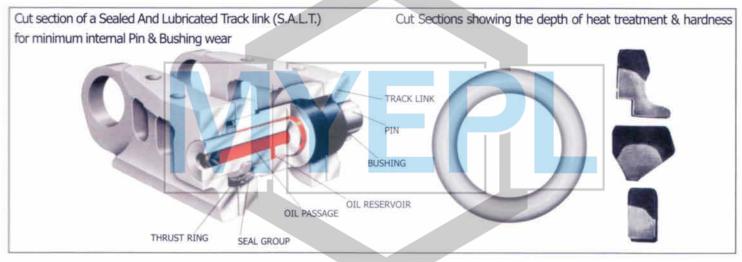


#### **Track Chains**





Dry, Greased & Sealed and Lubricated Chains are available for all popular Brands of Bulldozers, Excavators & other track mounted equipments.







- Features of Chains:
- · Standard and Heavy Duty
- Excavator Chains are all Greased and fitted with Polyurethane seals.
- Boron Steel links for high wear resistance: longer life
- Lubricated Chains: computer control of seal installation & oil quantity. Every link is individually pressure tested.
- OE Style Split Links profiled by "State-of-the-art" laser technology.



#### **Rock Breaker Parts Division**





#### **Breaker Tools (Chisels)**

We offers complete range of breaker tools for various applications. All tools are manufactured from top quality alloy steel material, machined and head treated to achieve excellent mechanical properties for various application in construction, mining, quarrying and demolition industries.

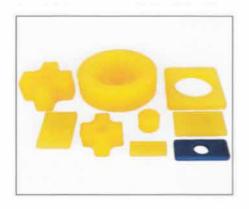






#### Front Cover and Bush

These parts are produce with the good wear resistance for smooth breaker tool operation.







#### Diaphragm, Damper and Seal Kit

Made of special rubber for resting shock and vibration in operation.



#### **Brand Parts for Various Breakers**





Piston, Front Head & Back Head
Manufactured with processing methods
including cutting, heat treatment & polishing



#### Chisel Pin, Stop Pin



Both round & oval type available for all types of hammers. Manufactured with high grade steel to provide improved strength to tool and front head.



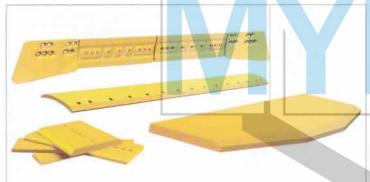
#### **Teeth and Adopters**

Direct Replaceable Part (DRP) suitable for most popular makes and models of earthmoving, mining and construction equipment. These DRPs are directly interchangeable with OEM Teeth / Adapters / Locks / etc.

Our Classic Range Signifies Shape & Size Similar to the OEMs



Cutting edges and end bits in quality 250, 400, 450 and 500 HB





Graph showing how the Wear life varies drastically by a marginal difference in steel

Hardness.

Cutting edges & Blades available in different varieties:

- Standard size
- Extra Wide
- Extra Thick
- Extra Hard Steel

steel 500HB
S CHIEF 450HE
5 Steel 100HB
E 4
steel 320HB
HB 200 300 400 500 600
Resistance to abrasion

	steel 250HB	steel 400HB	steel 450HB	steel 500HB	steel IMPACT
Hardness, Brinell HB	200-240HB	360-440HB	425-475HB	450-560HB	310-370HB
Thicknesses	0,5"- 1,2"	0,2"- 2,4"	0,6"- 2,4"	0,6"- 2,4"	1,6"- 4,7"
Impact strength		30J	35J	25J	95J
Yield strength Re	760N/mm	1000N/mm	1200N/mm	1300N/mm	950N/mm
Tensile strength R <sub>m</sub>	430N/mm	1250N/mm	1400N/mm	1550N/mm	980N/mm
Elongation A5	18%	10%	10%	8%	16%
Carbon equivalent V.	0,60	0,38	0,48	0,58	0,55-0,64















#### High Performance & Futuristic design Teeth/Adapters from B/G



#### Proven performance teeth and adapters

#### **Design features**

Lateral ribs: Reinforced box and pin protection Maintains tooth point sharpness without comprising point integrity Optimized penetration and material flow. Improves self-sharpening effect •



FUTURA teeth are generally heavier than other competitors teeth in the same category size and models. The extra weight has been added in key areas where the tooth is more vulnerable to wear.















Futura Hammerless system
Increased safety compared to
standard pin/washer systems 
Fully compatible with OEM
and OEM adapters

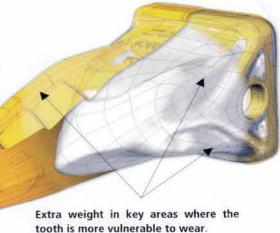


worn teeth compared to new ones. Thanks to its optimal design more than 89% of steel has been used without losing teeth sharpness. ~





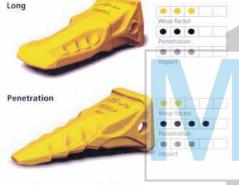
teeth, adapters and bucket protection parts feature an innovative design that helps increase the life of the tooth and improves its efficiency for every application.



Teeth are available in different shapes v

All fit the same adapters using the same locks & pins ~

#### A specific design for each application \( \sigma \)











Rock Exploder

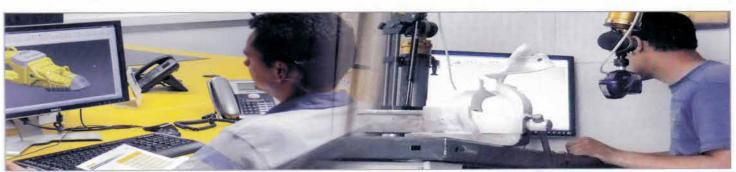




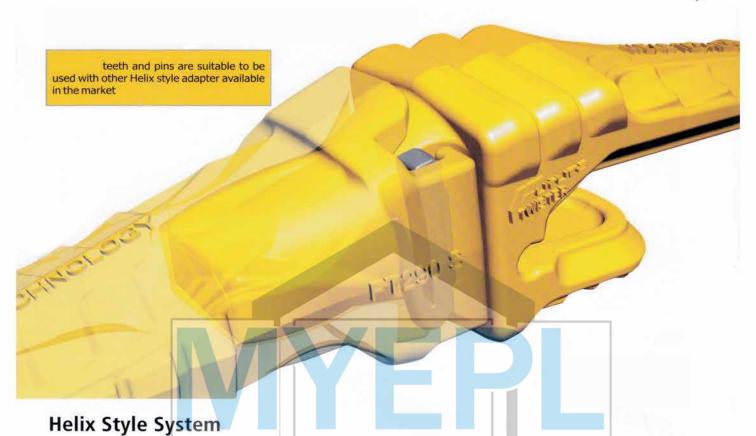












Complete system featuring teeth, adapters and pins ✓

Variety of designs to suit common and heavy duty excavator or loader applications ✓

Sizes from 130 to 810 V

130	170	190	230	290	330	390	430	510	590	610	690	710	810
Ligh Con:	t structio	on		Constru	iction		Hea Con	vy structio	on		Min	ng	

Guide to part sizes by machine breakout force (tons)

	130	170	190	230	290	330	390	430	510	590	610	690	710	810
Standard	5,7	8,6	11,4	16,5	24,5	32,2	39,4	48,5	58,2	70,5	88,6	110,2	131,6	
HD	4,6	6,8	8,7	12,8	19,2	24,5	31,8	39,2	48,4	58,2	70,2	88,6	110,2	
ST/HD	3,4	5,3	6,8	9,8	13,2	16,8	21,5	26,5	31,1	38,4	48,2	63,6	76,1	97,4
Extra HD	2,9	4,2	5,6	7,8	10,4	13,2	17,2	21,5	26,5	31,2	38,4	49,2	60,2	76,0
ST/HD									36,4	45,3	56,2	70,2	86,5	110,5
Extra HD									31,0	36,5	45,2	58,9	70,4	90,2



Futura TWISTER Teeth can fit well on existing helix style adapters.



Helix style Teeth can fit well on Futura TWISTER Adapters.

Other manufacturers names, descriptions, pictures and part numbers are used for interence purpo



#### A Full Line of Quality Positive Displacement Pumps

#### **Application Capability of Flojet Product Range**

26 litres/minute Maximum Flow Maximum Fluid Viscosity 750 cP 0 to 60° C Temperature of Fluids 0 to 7 bar Maximum Differential Pressure

Flojet Diaphragm pumps are manufactured with a range of elastomers selected for their chemical compatibility

- Santoprene
- Geolast
- EPDM
- Buna
- Viton viene

#### The Principle Behind Positive Displacement Diaphragm Pumps

#### Motor Driven

Self-priming design allows pumps to create suction to draw fluid into pump manual priming.

Air pressure directed by the stall-proof shuttle valve pulls the left diaphragm to create suction for the fluid being pumped.

Air Driven



Fluid enters inlet port and is drawn through inlet check valve when piston moves away from the check valve.



As piston moves toward the check valve assembly, the fluid is forced through the outlet check valve and out of the pump.



Pressurised air is redirected behind the left diaphragm, causing a discharge stroke, forcing the fluid out. At the same time the right diaphragm draws in more fluid



Air is redirected to the right side by the shuttle valve as it repeats the above cycle; forcing fluid out at the right diaphragm and drawing fluid in at the left.



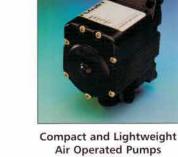
#### Features and Benefits

#### **Expect Only the Best**

With over 25 years of pump design and manufacturing experience, Flojet is committed to delivering the hardest working, longest lasting pumps. No matter the application, Flojet can provide a superior pump to match all your requirements.

#### Self-Priming Even When Dry

Dry vertical lift from 0.75 metres up to an outstanding 8.5 metres



Small in size, big on performance and value

- Self-priming
- Stall free
- Seal-less
- Demand controlled
- Can run dry without damage to pump



#### Can Run Dry Without Damage

Flojet Diaphragm pumps can run dry for extended periods with no damage even when the liquid supply is exhausted



#### Motor Driven Pumps The ultimate versatility in a heavy duty pump

- Permanent magnet motors and heavy duty ball bearings for the offset cam assembly that moves the reciprocating piston plate
- Optional pressure-actuated switch to provide on-demand switch or bypass for transfer or recirculating applications
- External bypass systems are perfect for applications with closed or partially closed discharge lines

#### Compact Size and Lightweight

- Easy to install
- Highest flow rates for their size
- Plug-in ports for easy installation
- Floiet pumps mount easily anywhere with functional mounting platforms and simple connections - fit it anywhere and plumb it up

#### Easy, Low-Cost & Convenient Servicing

- Modular design
- Low cost, low maintenance design means a trouble-free service life
- Spare parts and accessories are readily available and easy to install





#### Solenoid Pumps

Dependable and efficient

- Self-priming
- Double insulated
- Low Amp draw for cool operation
- Deliver fluids up to 90 litres/hour with pressures from 0 to 60 bar



#### **Applications**

Flojet offers a comprehensive selection of pumps and accessories for applications across a wide range of industries:

Agricultural Spray

Pest Control

Floor Care Equipment

Road Construction Equipment

Street Sweepers

Photographic Processing

Commercial Printing Machines

Medical Equipment

Water Purification

Automotive Service

Car Wash

Chemical Dispensing

Mixing

Dosing

Metering

Filtration



Medical Equipment Pumps



Floor Care Equipment Pumps



Industrial Coolant and Lubricant Pumps



Agriculture Sprayer Pumps



Car Wash Foam, Soap and Chemical Pumps



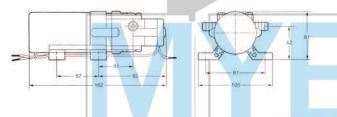


#### **Electric Diaphragm Pumps**

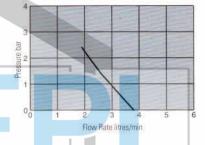
#### Flojet LF Low Flow Pump

Maximum Flow:	ğ	3.8 litres/min	
Maximum Disch	arge Pressure:	2.4 ba	
Self-Priming:		0.75 metres	
Voltage:	12 and 24V DC P	ermanent-Magnet Motors	
Temperature Ra	nge:	0 to 43°C	

- Ultra compact two-chamber pumps deliver superior flow and pressure
- Low amp draw, perfect for battery powered applications
- Chemical-resistant polypropylene pump head for long pump life
- Built-in thermal protector for trouble-free operation
- Optional pressure-switch control, on/off switch and in-line fuse
- Choice of elastomer materials



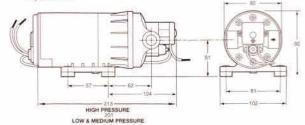




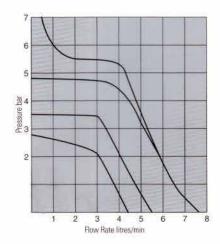
#### Flojet Duplex II Pump

Maximum Flow	r:	8.3 litres/min
Maximum Disc	harge Pressure:	7 bar
Self-Priming:		Minimum 2.4 metres
Voltage:	12, 24 and 36V DC, 115	V and 230V AC Motors
Temperature Ra	ange:	0 to 60°C
Handles Water	like and Viscous Liquids up t	to 250 cP

- Chemical-resistant polypropylene pump head for long life
- Latest technology internal check-valves for reliable self-priming
- Choice of elastomers for maximum chemical compatibility
- Internal bypass for excellent performance range
- Optional pressure-switch control to run the pump only as needed
- Available with long running heavy duty motor with built-in thermal overload
- Available with commercial-duty DC motor for continuous operation







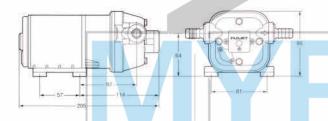


#### Electric Diaphragm Pumps cont.

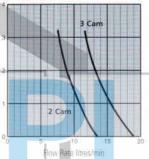
#### Flojet Quad Pump

Maximum Flow:	19 litres/min
Maximum Discharge Pressure:	3.2 bar
Self-Priming:	2.4 metres
Temperature Range:	up to 54°C
Handles Water-Like and Viscous Liquids up	o to 250 cP

- Four-piston design delivers higher flow rates
- Chemical-resistant polypropylene pump head for long life
- Choice of elastomeric materials to work with many chemicals
- Quick-connect plug-in ports for easy installation
- Optional pressure-switch control to run the pump only as needed





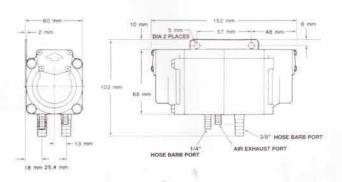


#### Air Operated Diaphragm Pumps

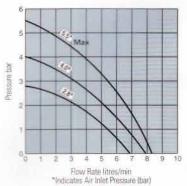
#### Flojet 5100 Air Operated Pump

Maximum Flow:	7.6 litres/min
Maximum Discharge Pressure:	5.5 bar
Self-Priming:	up to 8.5 metres
Temperature Range:	to 50°C
Handles Water-Like and Viscous Liquid	s up to 250 cP

- Variable capacity from zero to maximum flow
- No risk of electric shock
- No pressure relief or by-pass valve required
- Variety of elastomers for valves and diaphragms available







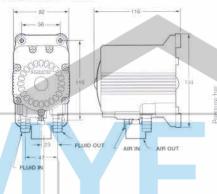


#### Air Operated Diaphragm Pumps cont.

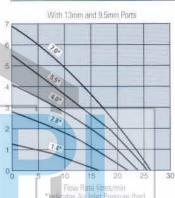
#### Flojet G57 Pumps

Maximum Flow:	26.5 litres/min
Maximum Discharge pressure:	7 bar
Self-Priming:	up to 4.5 metres
Temperature Range:	up to 50°C
Handles Water-like and Viscous Liquids	up to 750 CP

- Highest flow rates for any air-driven pump of comparable size
- Stall-proof design with patented shuttle valve
- Quick disconnect parts for easy installation
- Sanitary design with insert moulded diaphragm
- Leak resistant radial seals







#### **Electric Solenoid Pumps**

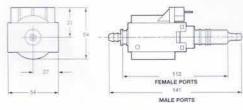
#### Flojet Solenoid Pumps

Maximum Flow: 90 litres/hr
Maximum Discharge Pressure: 16 bar
Voltage: Standard, 115V/60Hz and 230V/50Hz
Other Voltages Available Upon Request
Temperature Range: up to 80°C

- Self-Priming
- Double insulated
- Low amp draw
- Handles a broad range of liquids
- Ultra compact
- 1000 hours of continuous or intermittent use

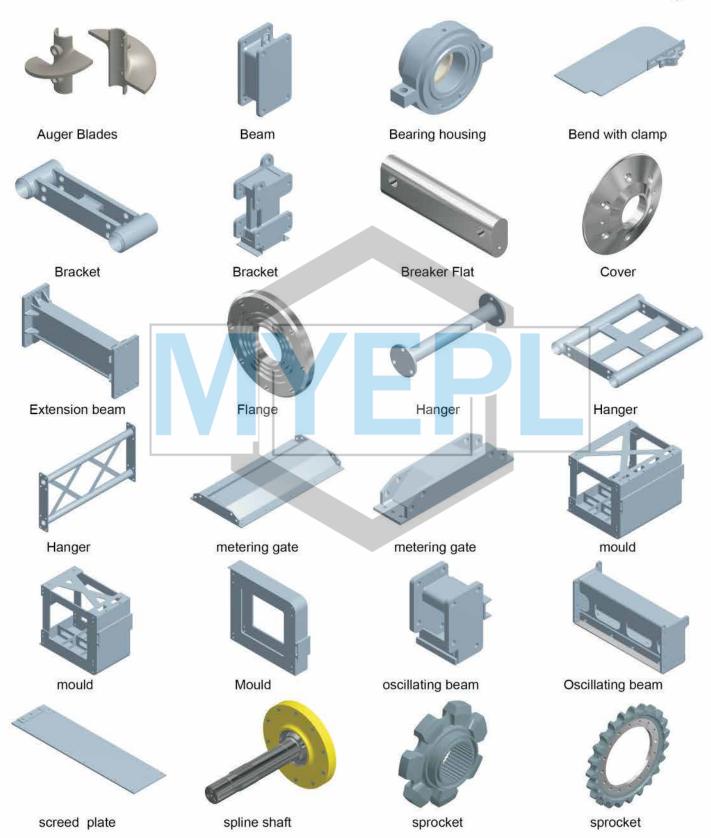
# ET500, ET508LP & ET508HP

#### 508/500 Series











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